



**CHUCK**

# Soft Jaws for Scroll Chuck SBS series

Description of Model **SBS06**

— Chuck sizes  
— Soft jaw of scroll chuck



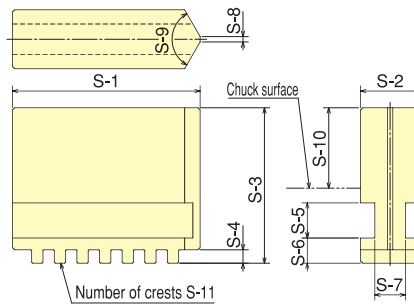
## Combination Table for Soft Jaws

Soft jaw type	Adaptive chuck model	Old chuck model
SBS03	SC-3F	
SBS04	SC-4F	
SBS05	SC-5F	SK-6, KA5-165, KA5C-6
SBS06	JN06T, JN06RA5	SK-7, KA6-190, KA6C-200, KA6C-8
SBS07	JN07T, JN07RA5, JN08RA6, JT07	SK-9, KA6-230
SBS09	JN09T, JN09RA6, JT09	SK-10, KA6 (8) -270, KA6 (8) C-10
SBS10	JN10T, JN10RA6 (8)	SK-12, KA6 (8) -310, KA6 (8) C-12
SBS12	JN12T, JN12RA6 (8)	

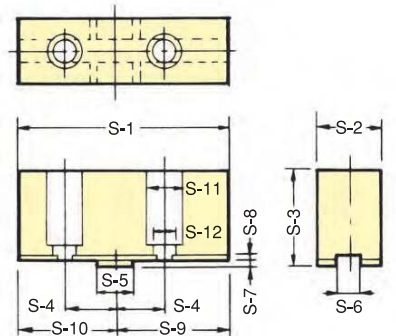


## Dimensional Drawings

SBS03, SBS04, SBS05



SBS06, SBS07, SBS09, SBS10, SBS12



## Dimensions

TYPE	Chuck size	S-1	S-2	S-3	S-4	S-5	S-6	S-7	S-8	S-9	S-10	S-11	S-12	Mounting bolt
SBS03	3	35	11	29	2.5	6.55	4.7	5.7	1	120°	15	7		
SBS04	4	42	14	34.5	3.5	6.55	6.2	7.2	1.5	120°	18	7		
SBS05	5	50	16	40	4	8.2	7.7	7.2	1.5	120°	20	7		
SBS06	6	75	26	38	19.05 <sup>+0.1</sup>	12.68 <sup>+0.008</sup> <sub>-0.003</sub>	7.94 <sup>+0.05</sup> <sub>0</sub>	3	3.5	41	34	14	8.5	M 8 × 20
SBS07	7	88	28	41	22.225 <sup>+0.1</sup>	12.68 <sup>+0.008</sup> <sub>-0.003</sub>	7.94 <sup>+0.05</sup> <sub>0</sub>	3	3.5	48	40	17	11	M10 × 20
SBS09	9	100	32	48	26.99 <sup>+0.1</sup>	19.03 <sup>+0.009</sup> <sub>-0.004</sub>	12.7 <sup>+0.05</sup> <sub>0</sub>	3	3.5	55	45	19	13	M12 × 25
SBS10	10	110	35	52	26.99 <sup>+0.1</sup>	19.03 <sup>+0.009</sup> <sub>-0.004</sub>	12.7 <sup>+0.05</sup> <sub>0</sub>	3	3.5	60	50	19	13	M12 × 25
SBS12	12	125	40	54	31.75 <sup>+0.1</sup>	19.03 <sup>+0.009</sup> <sub>-0.004</sub>	12.7 <sup>+0.05</sup> <sub>0</sub>	3	3.5	67.5	57.5	19	13	M12 × 25